

# **NORTHTECH**

*Machine, LLC*

## **NT-DBC102540 Drawer Box Clamp**



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## NT-DBC102540 Drawer Box Clamp

- Universal drawer box clamp with fixed left side clamp
- Manually adjustable right side clamp
- Working Capacity (LxWxH): 10" x 25" x 40"
- Two stage clamping for smooth operation
- Two hand push button operation for added operator safety
- Rapid set opening means no tools needed for changeovers
- Capable of top and bottom drawer building
- Suitable for assembling dovetail and dowel construction boxes
- Machine dimensions (LxWxH): 74" x 37" x 56"
- Machine/Packaging weight: 800lbs / 1,200lbs
- Operation and Parts Manual included
- Warranty is one year parts
- All machines are tested stateside prior to shipment providing trouble free start up.
- Northtech offers a full line of drawer building machinery, ask your salesman for information of Box Sanders, Drawer Notchers or Dovetailers



\* Any shipping date quoted by Northtech is an estimation based on factory delivery. Northtech cannot guarantee delivery, nor do we assume any liability for delays or non-shipment arising from any cause. Pictures are for reference only, design and specifications of all Northtech Products sold are subject to change without notice \*

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# Machine Features



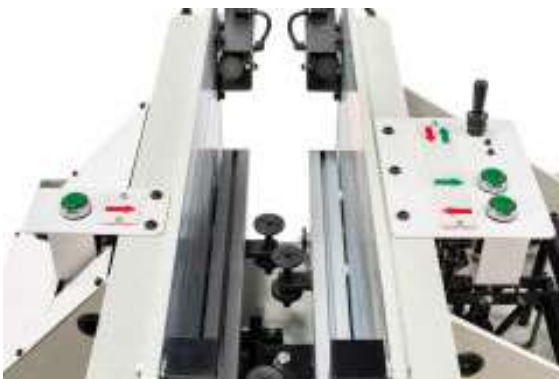
- Padded release handles are ergonomically designed for repeatable operator comfort.
- Once released, the right side moves effortlessly along lineal round rails.



- Simple control station.
- Clamp/Clamp release standard.
- Optional top clamps joystick shown.



- Linear positioning scale is mounted flush to the table and easily viewable through window.
- Allows operator quick positioning for notcher drawer size.



- Sizes down to 6" width with optional top clamp system.
- Smaller openings available.

# Machine Features



- Dual pneumatic pressure.
  - Rigid mount positioning bar for reduced frame deflection.
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- Aluminum positioning bars with (4) drawer bottom supports.
  - Bottom supports are removable for the smallest opening available.
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- Dual rails for smooth resistance free positioning.
  - Lineal round rod for effortless and repeatable positioning.
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- (2) High capacity clamping cylinders provide excellent clamping power.
- (2) Stage pressure provides quick but smooth clamp cycles.

# *Machine Features*



- FLR (Filter, Lubricator, Regulator) with single connection included.
- Clamping pressure is individually adjustable both directions for excellent operational control.

# Machine Options



- Optional top clamp comes with an additional quick adjust pressure regulator.



- Optional top clamps come with bi-direction speed control.
- Guarded for added machine durability.
- 1.5" non marking urethan pads.
- 9-1/2" usable stroke.

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